

Axial Flow Effect on the Stability of Circular Couette Flow

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ABSTRACT

We investigate the effect of an axial Poiseuille annular flow on the stability of Taylor vortices via numerical simulation using CFD Ansys Fluent software. The working conditions are identical to those of the Taylor-Couette experimental device of the LaSIE laboratory, where the inner cylinder is rotated. An incompressible fluid of density $\rho = 998 \text{ kg/m}^3$, with a kinematic viscosity $\nu = 1.004 * 10^{-6} \text{m}^2/\text{s}$ at a temperature T= 19.5 °C is considered. The geometrical parameters of the flow system are characterized by a height H=275 mm, a radius ratio $\eta=0.804$, and an axial aspect factor $\Gamma=45.45$. The axial Reynolds number and Taylor number are respectively in the ranges of $0 \leq R_{e_{ax}} \leq 12$, and $0 \leq Ta \leq 142.25$. Flow control is carried out according to two distinct protocols to bring out the effect of axial flow on the evolution of the Taylor vortex Flow (TVF). The first consists of superimposing an azimuthal flow around the critical TVF threshold with increasing axial flow until the Taylor vortices disappear. In the second, an axial field is set and the Taylor number is varied until onset of the TVF mode. It is predicted that in the presence of an axial flow, the critical threshold for first instability triggering (TVF) is delayed. In addition, the ratio of the axial phase velocity to the mean axial velocity of the axial base flow is 1.16. This value agrees well with previous results reported in literature.

Keywords: Taylor-Couette flow; Axial flow; Taylor vortex; Simulation.

NOMENCLATURE

C _f	skin friction coefficient		
ł	annular gap	T _{ac2}	critical Taylor number of the second
H	height of cylinder	2	instability x dimensional radial distance
ĸ	axial wave number	V_{π}	axial velocity
R_1	radius of Inner Cylinder (IC)	n	radius ratio
R_2	radius of Outer Cylinder (OC)	ż	axial wavelength
r,θ,z	cylindrical coordinates	ν	kinematic viscosity
Re _{ax}	axial Reynolds number	0	density
Га	Taylor number	Γ	aspect ratio
Γ_a^*	Taylor number	Ω_1	angular velocity of inner cylinder
$\Gamma_{ac_1}^*, T_{ac_1}$	critical Taylor number of the first	1	g
	instability		
	-		

1. INTRODUCTION

The Taylor-Couette flow system represented by the motion of a viscous fluid between two coaxial cylinders, where only the inner cylinder rotates, is has been thoroughly studied in the past due to its the great impact on both fundamental and applied areas.

Theoretically, this simple system's configuration is chosen in order to better understand transition to turbulence. Several unsteady modes are identified such as: Taylor Vortex Flow (TVF), Wavy Vortex Flow (WVF), Modulated Wavy Vortex Flow (MWVF) and Taylor Turbulent Vortex Flow (TTVF). Practically, the Taylor-Couette system is encountered in various applied fields as in viscometry, filtration processes and industry.

Since the pioneering work of G. I. Taylor, huge amount of experimental and theoretical researches are devoted to the Taylor-Couette system. For a thorough scientific contributions in this area the readers are referred to Chandrasekhar (1961), and Drazin and Reid (1981). Other important experimental works contributed to elucidate the evolution of instability structures in the Taylor-Couette system under the influencing factors in relation with geometry and rotating speed. Burkhalter et al. (1973) confirmed the theoretical work on the critical thresholds of different instability visualization а technique. modes using Fenstermacher et al. (1979) measured the spatiotemporal periodicities and velocity fields of the Taylor-Couette flow system using laser velocimetry (LDA). Bouabdallah (1980) highlighted the transition process to turbulence for different gaps using polarographic method and spectral analysis.

Andereck *et al.* (1986) presented a diagram where the observed regimes are reported versus Reynolds numbers of the inner and outer cylinders. S.T. Wereley *et al.* (1998) studied evolution of the critical thresholds by measuring the radial and azimuthal velocity components, using the PIV (Particle Image Velocimetry) technique.

The Taylor-Couette system in the presence of an axial hydrodynamic field (Taylor-Couette-Poiseuille) is still attractive for many researchers due to applications met in various industrial processes such as: filtration processes, photocatalytic reactors, heat exchangers, rotating machines, plain bearings, etc.

DiPrima and Pridor (1979), Ng and Turner (1982), and Recktenwald *et al.* (1993) analyzed the effect of axial flow at low axial Reynolds numbers on the stability of the Taylor-Couette system for various gaps, in linear theory for the axisymmetric case. They confirmed that the onset of the TVF mode is delayed in the presence of an axial field. In addition, they showed that Taylor vortices propagate axially where the ratio of the axial phase velocity to the mean base axial velocity at the column inlet is about 1.17.

The theoretical results of DiPrima and Pridor (1979), Ng and Turner (1982) and Recktenwald *et al.* (1993) were experimentally checked by Lueptow *et al.* (1992) using visualization, and Tsameret and Steinberg (1994) with Laser Velocimetry (LDA) for low values of the axial Reynolds number.

Using PIV technique, Lueptow and Wereley (1999) measured radial and axial velocity fields in a Taylor-Couette-Poiseuille system (TCP) for a radius ratio of η =0.83. A cartography of various regimes versus Taylor number and axial Reynolds number could be constructed. Hwang and Yang (2004) numerically verified the values measured Lueptow and Wereley (1999) for the same working conditions. Same regimes are identified, namely: Taylor vortex, wavy Taylor vortex, stationary spiral vortex, wavy spiral vortex and turbulent wavy vortex.

Monfared and Shirani (2016) studied experimentally and numerically the TCP flow system according to two different protocols. Direct protocol, where rotational speed is constant and the inverse protocol, where only the axial field is held fixed. It is found that for both protocols, the instability structures are different for the same values of Taylor and Reynolds numbers.

Recently, Kristiawan *et al.* (2019) measured experimentally the azimuthal and axial shear rates at the outer cylinder for various regimes of the TCP flow using the polarographic method.

Kataoka *et al.* (1977) obtained empirically by an electrochemical method, a relationship between the axial motion of Taylor vortices and the periodic heat and mass rates at the outer cylinder.

Ohmura *et al.* (2005) numerically and experimentally investigated classification of solid particles suspended in a TCP system. They showed that fine particles are trapped in vortices while the large ones are drained by the intra-vortex flow.

The present numerical work is devoted to study effect of an axial hydrodynamic field on a Taylor-Couette flow for moderate Reynolds numbers $R_{e_{ax}} \leq 12$. To be more specific, it is aimed at highlighting the influence of the axial flow on the main flow stability regarding the first instability mode: TVF.

To this goal, the study is elaborated into two steps. The first consists in imposing a fixed value of the Taylor number Ta and varying the axial Reynolds number Re_{ax} until total flow relaminarization, and the second is relevant to superimposing an axial Reynolds number while varying Taylor number until re-appearance of the first mode, TVF.

2. NUMERICAL PROCEDURE

2.1 Working Conditions

The geometrical and physical conditions of the system are selected regarding working conditions of the Taylor-Couette experimental device of the LaSIE laboratory (University of La Rochelle) where criteria for appearance of TVF and WVF instability modes are experimentally established.

The constant physical properties at a temperature T=19.5 °C, concerns an incompressible fluid of density ρ = 998 kg/m³, with a kinematic viscosity ν = 1.004 * 10⁻⁶m²/s. The working conditions are such that, the inner cylinder of radius R_1 = 24.85 mm rotates with an angular velocity Ω 1, and the outer cylinder of radius R_2 = 30.9 mm is held fixed. The height of the flow system is H= 275 mm, the radius ratio η = 0.804 and the aspect ratio is Γ =45.45.

In the present work, the Taylor number is defined as $Ta = \frac{\Omega_1 R_1 d}{v}$ (Lueptow and Wereley 1999) although in the literature, we can find another expression for the definition of Taylor number as $T_a^* = \frac{\Omega R_1 d}{v} \sqrt{\frac{d}{R_1}}$.

2.2 Geometrical Configuration

Numerical simulations are implemented on ANSYS Fluent software, with a structured hexagonal mesh (Fig. (1)) in the radial, azimuthal, and axial directions (r, θ , z). Several mesh configurations are tested. Comparison of the obtained numerical values for critical characterizing values (transition to TVF and WVF) in terms of Taylor and Reynolds numbers with those in literature allowed to validate the adopted mesh with 772,800 cells (13*200*275).

Pressure is discretized based on a second-order scheme. A third-order MUSCL scheme is used to discretization of the momentum equations. The hydrodynamic field Pressure-Velocity is coupled using PISO scheme. The convergence criterion is fixed to 10^{-5} , and the time to $\Delta t = 0.0002$ s.



Fig. 1. Mesh configuration.

2.3 Governing Equations

The hydrodynamic field is represented by the velocity field $\overline{V}(V_r = v_r, V_\theta = \overline{V_\theta} + v_\theta, V_z = \overline{V_z} + v_z)$, and pressure $= \overline{P} + p$. Equations of motion in cylindrical coordinates (r, θ, z) are expressed as,

Continuity equation

$$\frac{\partial V}{\partial t} + \left(\vec{V}.\,\nabla\right)\vec{V} = -\frac{1}{\rho}\nabla p + \nu\Delta\vec{V}$$
(2)

Where,

 $\nabla . \vec{V} = 0$

$$\Delta = \nabla^2 = \frac{\partial^2}{\partial r^2} + \frac{1}{r}\frac{\partial}{\partial r} + \frac{1}{r^2}\frac{\partial^2}{\partial \theta^2} + \frac{\partial^2}{\partial z^2}$$

is the Laplacien operator in cylindrical coordinates.

Boundary conditions associated to mean velocity field :

$$\overline{V}_{\theta} = \overline{V}_{z} = 0$$
, for $r = R_{2}$, and $\vec{V}_{\theta} = R_{1}\Omega_{1}$, for $r = R_{1}$.
(3)

Boundary conditions associated to perturbed velocity field :

$$v_{\theta} = v_r = v_z = 0$$
, for $r = R_1$ and $r = R_2$. (4)

3. RESULTS AND DISCUSSIONS

Evolution of the first TVF transition structure in presence and absence of an axial flow is considered. Specifically, results for the T-C system without an axial field (standard case) are first presented, then effect of the axial hydrodynamic field is considered.

3.1 Flow without Axial Hydrodynamic Field (Re_{ax}=0)

3.1.1 Appearance of TVF and WVF mode

a)- First instability mode TVF

For transition to TVF mode, the critical numerical value is found equal to $T_{ac_1}^* = 45.8$. This compares well to experiments of Recktenwald *et al.* (1993), Ali *et al.* (2002) where the presented value is $T_{ac_1} = 98.43$ corresponding to a deviation of 5.6%.

Figure 2 shows the first instability structure TVF in the vicinity of the critical threshold. The axial wavenumber k = 23 corresponds to a wavelength λ = 2d= 12.5mm. This value is consistent with those from the literature. The value of the critical Taylor number for the TVF mode obtained numerically agrees well with critical value of Taylor number reported in literature as shown by table1.

A	Critical Taylor	Precision	
Autnors	number T_{ac_1}	(%)	
Recktenwald et	04 7221	1 0072	
al. (1993)	94.7331	1.9975	
Ali et al. (2002)	94.7336	1.9978	
Present work	92.8409		

Table 1. Critical Taylor number evaluated by authors for $\eta = 0.8$.

b) - Second mode of instability WVF

Figure 3 shows the structure of WVF instability in vicinity of the critical threshold. It is noted that the critical Taylor number $T_{ac_2}^* = 73.88$, coincides well with the experimental critical value $T_{ac_2}^* = 72.40$. This mode is characterized by the azimuthal undulation of the Taylor vortices.

(1)



Fig. 2. Representation of TVF mode in the vicinity of critical threshold: (a) Numerical study, (b) Experimental visualization.



Fig. 3. Visualization of WVF mode in the vicinity of critical threshold: (a) Numerical study, (b) Experimental visualization.

In the experiment conducted by Coles(1965), considering a radius ratio $\eta = 0.874$ and an aspect ratio $\Gamma = 27.9$, the critical Taylor number of the second transition T_{ac_2} is estimated to be about 55% above Tc₁, which is in line with our results.

In our case, the critical threshold is evaluated at a 61% above $T^*_{ac_1}$. Appearance of the WVF wave observed experimentally corresponds to a rate of about 49% above $T^*_{ac_1}$.

3.1.2 Transition from the stable laminar regime to the first instability structure

Figure 4 shows details on the transition mechanism from laminar regime to the first TVF mode. An Ekman vortex signature is observed at the bottom and top borders for a low Taylor number value $T_a^* =$ 0.73. When increasing the control number until the value $T_a^* =$ 7.38, a pattern of vertical isobaric lines is observed along the entire height. From $T_a^* =$ 22.16, a vertical wave train azimuthally launches in the system. At $T_a^* =$ 36.94, the formation of the Ekman vortex and the appearance of the first Taylor vortices at the top and bottom borders of the system. When

increasing the Taylor number up to $T_a^* = 44.33$, propagation of Taylor vortices progresses symmetrically from system endcaps towards the center. Finally, piled vortices occupy the entire height of the column at $T_{ac}^* = 45.8$, characterizing the first mode of TVF instability.





3.1.3 Velocity and vorticity field distribution for TVF mode

a) - Velocity field

Figure 5 depicts distribution of the radial, azimuthal and axial velocity fields. The radial velocity field (Fig. 5(a)) shows between the two counter-rotating cells, an alternation of positive maximum values (outflow) and negative (inflow). The maximum radial velocity is most important at the outflow as show in legend by maximum velocity contours Vr = 7.89 E-5m/s. The outflow and inflow regions are shown in Fig. 5(d). Figure 5(b) exhibits repartition of the tangential velocity, where the maximum velocity is located near the inner wall and the minimum velocity is located next to the outer wall. The noticed undulations are due to the effects of inflow and outflow zones. Figure 5(c) indicates a shifted alternation, with respect to the central axis of the gap, of the maximum and minimum values of the axial velocity field. For a radial line passing through the center of the vortex, the axial velocity reaches a maximum value at a distance $r_1 = 0.25d$ and a minimum velocity at $r_2 = 0.75d$ by passing through a zero velocity at $r_3 = 0.5d$ (Fig. 14a).





Fig. 5. Radial, azimuthal and axial velocity field components of the TVF mode.

b) - Vorticity field

Distribution of the vorticity field in the azimuthal plane is shown in Fig. 6. It can be noticed on Fig.

6(a), that the maximum positive and negative radial vorticity field values are superposed near the center of the gap. In the vicinity of the inner and outer walls, the radial vorticity is less important. Figure 6(b) shows the superposition of the maximum positive and negative values of the tangential vorticity at the central region of the gap and in a thin region near the inner wall side.





We notice on Fig. 6(c), the superposition of the mean and minimum negative values on both sides of the central axis of the gap.

3.2 Taylor-Couette Flow with Axial Flow $(Re_{ax} \neq 0)$

To highlight the effect of the axial hydrodynamic field on the stability of the Taylor-Couette flow, this part of the study is carried out into two steps to concerning the first protocol In the first, a critical threshold Taylor number ($T_a^* = 45.8$) is set, and the axial Reynolds number is varied until the regime becomes completely stable. The second step consists in imposing a value for the axial Reynolds number, while progressively increasing the Taylor number value until the first instability mode onset. Two fixed values of the axial Reynolds number were chosen, namely, $R_{eax} = 6$ and $R_{eax} = 12$ in order to compare the values obtained by those chosen by Kristiawan *et al.* (2019).

3.2.1 Effect of the axial flow field on the Taylor-Couette flow

The first protocol is applied in order to better follow evolution of the flow until vortices disappearance. Abdelali *et al.* (2019) used a technique to make the Taylor vortices disappear by combining the effect of the radial deformation of the inner cylinder with the oscillation of the free surface. The vortices disappear from the free surface in the depth direction. Abdelali *et al.* (2019) by numerical and experimental study, concluded that the Taylor vortices can easily be destroyed using low deforming frequencies, but The Ekman cells requires a high frequency to be destroyed.

The axial flow technique seems to lead to similar results but in the opposite direction. The strength of this technique lies in the fact that it destructs the vortices without resorting to the free surface and thus the system can be completely filled. This is not possible with radial deformation.

a) - Distribution of Taylor vortex versus the axial Reynolds number

Figure 7 shows the influence of the axial field on the stability of the flow and in particular the partial and total relaminarization versus the control number Reax. We notice that for the value Reax = 0.6, the Taylor vortices occupy the whole column and no alteration is detected in the flow configuration. By fixing the value Reax = 3, we observe a partial disappearance of the piling in the region $0 < z \le 45$ mm. From Reax = 6, the piling vortices becomes limited to a region above the upper half of the column ($180 < z \le 275$ mm). The flow becomes completely stable for a value of Reax = 12, Taylor vortices which subsist at the system endcaps. The flow is quasily relaminarized elswhere.

b) - Stream lines and azimuthal vorticity distribution

Figure 8 represents the azimuthal vorticity distribution for different values of the axial Reynolds number. It is seen in Fig. 8(a) that an axial ascendant flow evolves between the contra-rotating Taylor vortices from bottom to top of the system. The upward flow at the base of the flow system tends to increase the size of the first two contra-rotating cells, and reach relatively to the weak value $Re_{ax} = 0.6$ an axial wavelength $\lambda = 20$ mm. It is observed in Fig. 8(b), that for the value $Re_{ax} = 3$, the Taylor vortices disappear in the region $0 < z \le 45$ mm as revealed in Fig. 7. The vortices are separated in such a way that, the positive vortices are oriented towards the inner wall, while the negative vortices are deflected towards the outer wall. The axial wave number over the entire column reduces to k = 19. We note in Fig. 8(c) that for $Re_{ax} = 6$, the relaminarization (straight streamlines) of the flow exceeds half the axial height (z = 180 mm) and the wave number reduces to k = 8. In the region 180 mm $< z \le 275$ mm, the streamlines are undulated. As shown in Fig. 8(d), flow is completely relaminarized for $Re_{ax} = 12$. The contrarotating cells vanish completely, which is consistent with the experimental results performed by Lueptow *et al.* (1992).



 $Re_{ax} = 6, Ta = 92.84 \qquad Re_{ax} = 12, Ta = 92.84$

Fig. 7. Evolution of TVF mode for different values of the axial Reynolds number.

Figure 9 shows the axial distribution of the friction coefficient at the outer cylinder versus the axial Reynolds number Re_{ax} . It appears that in the presence of the axial field the intensity of the Ekman peak attenuates at the bottom border.

As shown in Fig. 9(a), the friction coefficient varies periodically between the minimum value $C_{f min} = 0.0027$ and the maximum value of the skin coefficient $C_{f max} = 0.0063$. It is observed in Fig. 9(b) that for an axial Reynolds number of $Re_{ax} = 3$, the optimal peak intensities are reduced respectively to $C_{f min} = 0.0028$ and $C_{f max} = 0.0058$. Accessing the value $Re_{ax} = 6$, we notice in Fig. 9(c) that the peaks decay around the values $C_{f min} = 0.0037$ and $C_{f max} = 0.0047$ in the axial region along $0.18 < z \le 0.275 m$.

c) - Distribution of friction coefficient in function of the axial Reynolds number

In the bottom axial region: $z \le 0.18 \text{ m}$, a fixed value of the friction coefficient $C_f = 0.0042$ is recorded. As shown in Fig. 9(d), relatively to the value $Re_{ax} = 12$, the friction coefficient becomes constant along the outer cylinder $C_f = 0.005$.









3.2.2 Effect of rotation on TVF mode reappearance

At this stage of the study, evolution of the flow until reappearance of the Taylor vortices in the whole height of the column is targeted.

a) - Axial distribution of Taylor vortices

• Axial Reynolds number Re_{ax} = 6

Figure 10 illustrates distribution of vortices versus the Taylor number with an imposed axial Reynolds number $Re_{ax} = 6$. As shown in Fig. 10 (a), it seems that when rotation speed reaches a value corresponding to a Taylor number Ta=104.82, the vortex reappears in the upper zone of the column. As the Taylor number increases, there is a progressive propagation of the piling vortices (Fig. 10 (b) and Fig. 10 (c)) until the complete occupation of the whole system lenght by the piled vortices for a value of the Taylor number Ta=124.28 (Fig. 10 (d)).





• Axial Reynolds number Re_{ax} = 12

Figure 11 represents development of vortices versus Taylor number, for a fixed axial Reynolds number Re_{ax}= 12. By increasing the control number up to Ta = 127.28, the vortex piling in the column remains partial. We note that when Ta = 142.25 is attained, vortices piling region is confined in the interval $0.08 \le z < 0.1m$. Beyond z=0.1m, the flow shifts to the WVF mode. These numerical

results are consistent with those of Kristiawan *et al.* (2019) under the same conditions.

This reveals that the axial field tends to delay the onset of the TVF mode. The results obtained are comparable to those obtained by other authors, as reported in Table 2.

Authors	η	Critical Taylor number $T^*_{ac_1}$	Critical Taylor number T _{ac1}
Lueptow and Wereley (1999)	0.83	60.7	123
present work	0.80 4	61.32	124.28





Fig. 11. Evolution of Taylor vortex for Reax = 12.

b) - Distribution of vortices and azimuthal vorticity with and without an axial flow

Figures 12 (a) and 12 (b) show distribution of Taylor vortices and streamlines at the bottom of the column in the absence and presence of axial flow at Reynolds number $Re_{ax} = 6$. Comparing the two figures, it is found that under effect of intra-vortex flow, the vortices are oriented on the sidewalls and their sizes are reduced. The recorded wavelength $\lambda = 9$ mm is smaller compared to the standard case $\lambda = 12.5$ mm.

In addition, we note that there are no vortices at the column inlet in the region $z \le 0.02$ m.

In the absence of the axial field, the optimal values of the azimuthal vorticity are located in the center and the vicinity of the walls. Under influence of the axial field, maximum negative values are located on the side of the inner wall and maximum positive values are located in the center of the gap and on the side of the outer wall. flow. Figure 13(a) shows a shifted alternation of the maximum and minimum values of the axial velocity field relative to the central axis of the gap. We note in Fig. 13(b) that under influence of the axial field there is a predominance of positive values, consequently the distribution of the axial velocity field is asymmetric in the central axis of the gap.







c) - Effect of axial flow on axial velocity distribution

Figure 13 illustrates evolution of the axial velocity field along the azimuthal plane in the vicinity of the central part of the column, with and without axial

Fig. 13. Distribution of axial velocity in presence and absence of an axial flow.

The profiles of the axial velocity field versus of the radial distance with and without an axial flow are shown in Fig. 14. The mean axial velocity is seen to be zero (stationary TVF mode), the axial velocity field profile shown in Fig. 14(a) is symmetric about the center of the gap. The mean axial velocity calculated at an axial distance z = 130 mm, is $v_{zm} = 1.16$ (propagative TVF mode in Fig. 14(b)). The

ratio of derivation velocity to the mean base velocity is $\frac{V_{zm}}{V_z} = 1.16$. This result conforms well to the values obtained by Recktenwald *et al.* (1993), Ng and Turner (1982), and DiPrima and Pridor (1979).



Fig. 14. Axial velocity profiles for TVF mode with and without an axial flow.

5. CONCLUSION

This work is devoted to the study of the stability of the Taylor-Couette flow system under the effect of an axial flow at non-vanishing Reynolds numbers. The study allowed us to obtain precise information on the evolution of the TVF mode in the absence and presence of an axial hydrodynamic field. First, for the standard case, (i.e., without axial field), we have tried to present details on the transition from laminar regime to TVF mode. We note that in the standard case for the same conditions, the values of the critical thresholds TVF and WVF correspond to those of other references. In the presence of an axial field, we have chosen two protocols to elucidate the influence of the axial field:

- (a) The first protocol related to the relaminarization of the flow consists in varying the axial Reynolds number Re_{ax} around the value of the critical Taylor number T_{ac} .
- b) The second protocol concerns the opposite case, where the axial Reynolds number Re_{ax} is

imposed and the Taylor number Ta is gradually increased until the TVF wave reappears.

Analysis of the results within the framework of the first protocol allowed access to information about the distribution of the streamlines as well as the azimuthal vorticity for different values of the Reynolds number. We note that for values of Reynolds number up to $Re_{ax} = 6$, relaminarization of the flow remains partial. The regime becomes totally laminar when the value of Reynolds number Reax= 12 is attained. It appears that relaminarization of the flow depends essentially on the intensity of the axial flow, as it has been specified by references. It seems, that the intensity of the axial field influences the distribution of the friction coefficient at the external wall, where thefluctuating value is damped and stabilizes around $C_f = 0.005$ corresponding to the value of Reynolds number Reax=12.

From the second protocol, we have highlighted the effect of the axial field on the onset of the first TVF mode. We note that for the value of the axial Reynolds number Re_{ax} = 12, the distribution of the vortex piling at the column level remains partial. In addition, we notice that for a large value of the Taylor number Ta=142.25 the vortices are undulated (the WVF mode). It has been noticed, that for an axial Reynolds number Re_{ax}= 6 and a Taylor number Ta= 124.28 the vortices settle completely on the whole column and that the intra-vortex flow tends to reduce the size of the vortices. Therefore the wavelength λ =9 mm is smaller than the standard case λ =12.5mm.

The vortex rollers translate with a deviation velocity Vz = 1.16 mm/s. The ratio of the axial phase velocity to the mean base axial field velocity is well verified compared to the values obtained by Recktenwald *et al.* (1993), Ng and Turner (1982), and DiPrima and Pridor (1979).

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