

# CRDI Engine Emission Prediction Models with Injection Parameters Based on ANN and SVM to Improve the SOOT-NO<sub>x</sub> Trade-Off

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## ABSTRACT

Artificial Neural Network (ANN) and Support Vector Machine (SVM) have been widely used to solve non-linear problems. In the current study, based on 112 groups of experimental data, ANN and SVM models were established and compared to improve the trade-off relationship between SOOT and NO<sub>x</sub> emissions of a Common Rail Diesel Injection (CRDI) engine fueled with Fischer-Tropsch (F-T) diesel under different operating conditions and injection parameters. The model parameters for the different predictive targets were selected by evaluating the mean square error (MSE) and determination coefficient. Compared to the number of network iterations, the number of implied nodes had a greater effect on the MSE of the ANN model. Compared to the penalty parameter, the width coefficient had a weaker impact on the SVM performance. A comparative analysis showed that the SVM had better predictive accuracy and generalization ability than the ANN, with a maximum error not exceeding five percent and a determination coefficient of over 0.9. Subsequently, the optimal SVM model was combined with the NSGA-II algorithm to determine the optimal injection parameters for the CRDI engine, resulting in solutions to simultaneously decrease the SOOT and NO<sub>x</sub> emissions. The optimized injection parameters resulted in a 3.7–7.1% reduction in SOOT emission and a 1.2–2.6% reduction in NO<sub>x</sub> emissions compared to the original engine operating conditions. Based on limited experimental samples, SVM is inferred to be a useful tool for predicting the exhaust emissions of engines fueled with F-T diesel and can provide support for optimizing injection parameters.

## Article History

Received February 1, 2023

Revised May 26, 2023

Accepted June 6, 2023

Available online July 29, 2023

## Keywords:

CRDI engine

F-T diesel

Machine learning algorithm

Emission

Model optimization

## 1. INTRODUCTION

After a long period of market competition and technological development, diesel engines have been widely used in many types of vehicles and equipment owing to their superior dynamic performance, flexible fuel characteristics, and excellent operating reliability, which are heading towards the trends of integration, intelligence, and emission-free. Diesel engines have high dimensionality and strong nonlinearity. Therefore, it is necessary to apply intelligent machine learning algorithms to solve diesel engine problems. The Mobile Source Environmental Management Annual Report (2022) showed that national emissions of nitrogen oxides (NO<sub>x</sub>) and particulate matter (PM) were 5.821 million tons and 69000 tons, respectively, in 2021. Of these, NO<sub>x</sub> emissions from diesel vehicles exceeded 80% of the total vehicle emissions, and SOOT emissions exceeded 90%.

As diesel vehicles are the main sources of emissions, it is very important to reduce both SOOT and NO<sub>x</sub> emissions. However, owing to the different mixing formation and combustion processes, there is a trade-off between SOOT and NO<sub>x</sub> emissions. Many researchers have attempted to improve diesel engine performance with clean alternative fuels and system modeling approaches (Guardiola et al., 2011; Vishwanathan & Reitz, 2015; Zhao et al., 2017; Shi et al., 2018; Şener, 2022).

Fischer-Tropsch (F-T) fuel synthesized from coal is considered one of the most promising alternatives to conventional diesel fuel owing to its excellent fuel properties and ability to improve diesel engine exhaust emissions (Kim et al., 2016; Shi et al., 2019; Neves et al., 2020; Pastor et al., 2020; Soloiu et al., 2020). F-T is similar to diesel fuel with respect to a few physical and chemical characteristics, thus allowing it to be directly used in diesel engines without any modification.

| NOMENCLATURE  |                              |                 |  |
|---------------|------------------------------|-----------------|--|
| ANN           | Artificial Neural Network    | HC              | hydrocarbon                                |
| BTDC          | Before Top Death Center      | $k$             | kernel function                            |
| $C$           | penalty parameter            | MSE             | mean square error                          |
| CA            | crank angle                  | NO <sub>x</sub> | nitrogen oxides                            |
| CRDI          | Common Rail Diesel Injection | NSGA-II         | non-dominated sorting genetic algorithm-II |
| $E$           | output error                 | PM              | particulate matter                         |
| ECU           | Electronic Control Unit      | $R^2$           | determination coefficient                  |
| $\varepsilon$ | loss function                | RBF             | Radial Basis Function                      |
| F-T           | Fischer-Tropsch              | SVM             | Support Vector Machine                     |
| $g$           | width coefficient            | WT              | Wavelet Threshold                          |

Therefore, research has been conducted on testbed engines powered with F-T diesel to investigate their performance and emissions. Hao et al. (2014) studied a four-cylinder light-duty engine fueled with F-T, and observed a 27.2–44.6% reduction in the total carbonyl exhaust compared to using diesel fuel in the test mode. Jiao et al. (2019) investigated the performance and emission of a diesel engine with diesel and F-T blends at various load conditions. The result indicated that using F-T significantly reduced Particulate matter (PM), while the NO<sub>x</sub> increased with a small range. It is worth noting that there are also some differences between F-T and commercial diesel in terms of the cetane number, heat value, distillation temperature, and sulfur and aromatic content. The ignition delay is reduced, and the combustion duration is shortened in the F-T combustion phase. However, the injection parameters of diesel engines have not been adjusted or redesigned for new characteristics. Thus, it is impossible to fully utilize and highlight the performance advantages of F-T when engines are operated with the original injection parameters.

In general, bench tests are the most reliable and convincing method. However, these depend exclusively on tests, and have been unable to fulfill the demands of more complex diesel engine systems. Moreover, experiments on diesel engines require considerable time and monetary expenses, which may be unacceptable for research. The emission formation process in modern diesel engines is complex, transient, and non-linear. Accordingly, the application of statistical methods to predict emission performance is inappropriate and lacks accuracy. Artificial intelligence methods, such as artificial neural networks (ANN) and support vector machines (SVM), are promising alternatives for solving such complex and non-linear problems and have become popular for predicting engine performance (Molina et al., 2014). For instance, Aydin et al. (2020) investigated the relationship between engine performance and injection parameters, and developed an engine emission predictive model based on an ANN. The regression coefficient between the emissions and parameters was 0.9858, and the mean relative error was less than 10%. Krishnamoorthi et al. (2019) designed an ANN model using the speed, load, and compression ratio as inputs to optimize the engine emission responses. They found that Hydrocarbon (HC) and NO<sub>x</sub> emissions decreased by 9.16% and 4.19%, respectively. Some applications of SVM to predict engine performance with various running parameters have been

proposed, and the accuracy of such models has been effectively improved (Duan et al., 2018; Emiroğlu & Şen, 2018; Gürgeç et al., 2018; Chandran, 2020; Hao et al., 2020). On the other hand, Shamshirband et al. (2016) compared four SVM-based approaches in modeling the energetic parameters of a diesel engine fueled with diesel/biodiesel blends. The results confirmed that the Support Vector Machine-Wavelet Threshold (SVM-WT) approach was the most efficient in energetic modeling. In a similar research, Meenal and Selvakumar (2018) evaluated and compared the accuracy of SVM, ANN and solar radiation models to predict mean solar radiation. The SVM and ANN models have performed better than the solar radiation model for solar applications. SVM and ANN have been widely used in non-linear system modeling because of their unique capabilities in prediction and regression analysis. However, it is challenging and arduous to build an appropriate artificial machine model for a given problem.

In this study, we investigated the relationship between the emission characteristics and injection parameters of a diesel engine fueled with F-T. Therefore, predictive ANN and SVM models based on limited experimental samples were established, and the engine emission characteristics were simulated by varying the operational parameters to achieve the desired objectives of the study. However, it should be noted that the accuracy of ANN models is affected by the selection of neurons and the iteration number, whereas SVM models mainly depend on the kernel function parameters and error penalty factors. Therefore, to improve the accuracy of the predictive model used in this study, the optimal values of the parameters that significantly affect the model performance, were selected. Based on the optimal SVM model, a genetic optimization algorithm was used to determine the optimal injection parameters for diesel engines to simultaneously reduce SOOT and NO<sub>x</sub>. It is confirmed that the machine self-learning models developed in this study can be utilized to predict and optimize engine performance to achieve minimum emissions.

## 2. MATERIALS AND METHODS

### 2.1 CRDI Engine Test System and Procedure

This research was conducted with a CRDI engine fueled with F-T diesel to measure SOOT and NO<sub>x</sub> emissions under different operating conditions and

**Table 1 Main characteristics of F-T diesel and national standard 0# diesel**

| Parameter                                  | F-T diesel | 0# diesel |
|--|------------|-----------|
| Initial distillation point (°C)            | 181        | ≤180      |
| Final distillation point (°C)              | 296        | ≤365      |
| Aromatic content (%)                       | 0.009      | ≤7.0      |
| Sulfur content (mg·kg <sup>-1</sup> )      | 0          | ≤10.0     |
| Low calorific value (kJ·kg <sup>-1</sup> ) | 42600      | 44200     |
| Cetane number                              | 62.5       | 51.0      |

**Table 2 Main specifications of the test engine**

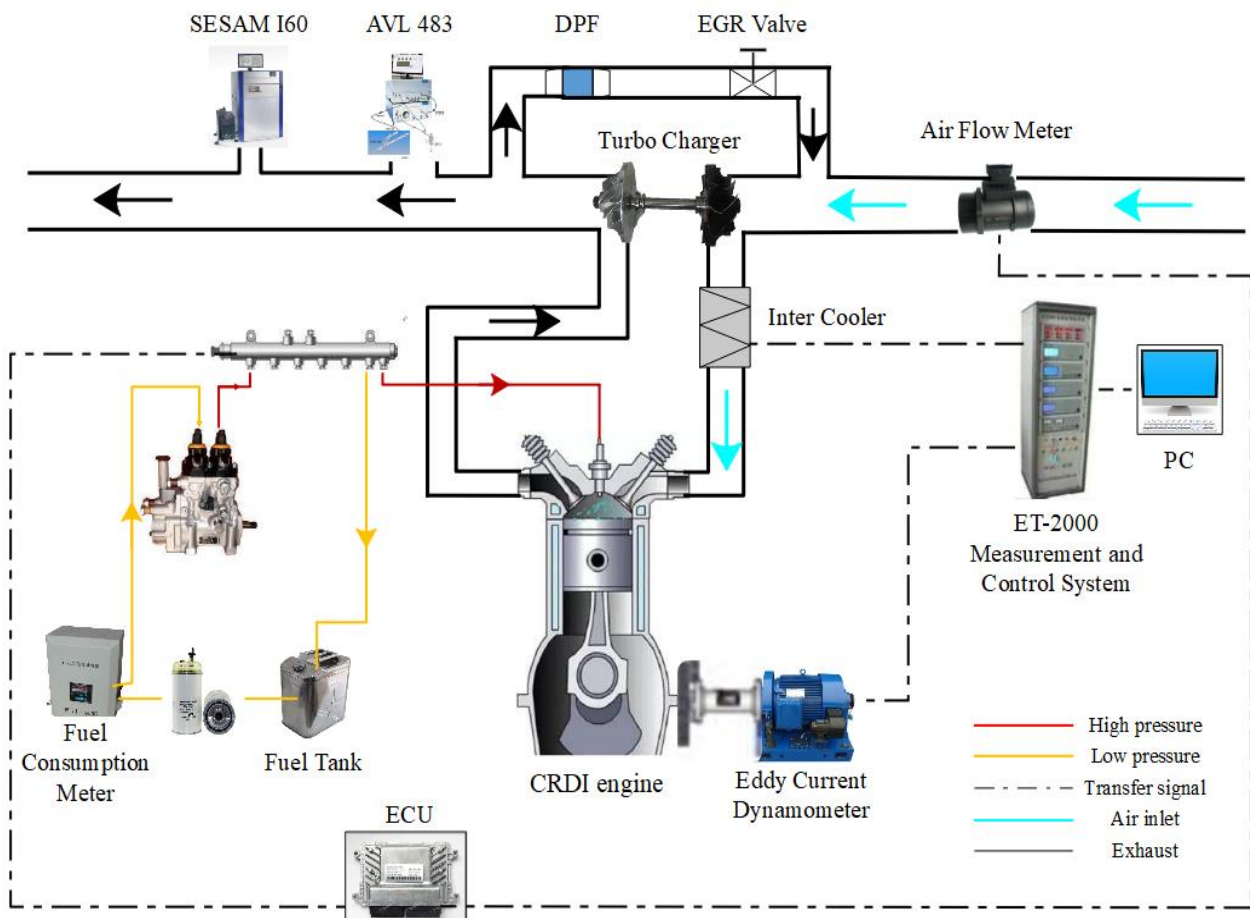
| Specifications                     | -                    |
|------------------------------------|----------------------|
| Model                              | CRDI                 |
| Intake type                        | Charge inter-cooling |
| Calibration power (kW)             | 85                   |
| Calibration speed (r/min)          | 3200                 |
| Maximum torque (Nm) /speed (r/min) | 315/1600–2400        |
| Engine displacement (L)            | 3.298                |
| Bore × stroke (mm × mm)            | 100 × 105            |
| Compression ratio                  | 18                   |

injection parameters. The main characteristics of the F-T diesel and national standard 0# diesel are listed in Table 1.

The ET2000 measurement and control system was used to adjust and measure the speed, torque, and other parameters. The primary specifications of the test engine are listed in Table 2.

To ensure the reliability and comparability of the results, the intake air temperature, inlet air pressure, and cooling water temperature were maintained within a certain range throughout the test. Figure 1 shows a schematic of the engine test bench. An open ECU, designed and developed by the Kunming University of Science and Technology, was used to adjust and obtain the injection parameters according to the engine operating conditions. Micro-soot 483 and SESAM I60 developed by AVL List GmbH were used for NO<sub>x</sub> and SOOT emission collection, respectively. A fuel consumption meter and fuel injection system developed by the Bosch Company were adopted to realize flexible adjustment and calculation of fuel injection. Moreover, to ensure the accuracy of the test data, each operating condition was tested three times, and the average value was used for the analysis.

The study of diesel engine emission predictions belongs to a class of typical non-linear research categories. Many parameters affect the emission performance of diesel engines, such as the engine speed, engine torque, intake temperature, intake pressure, exhaust temperature,



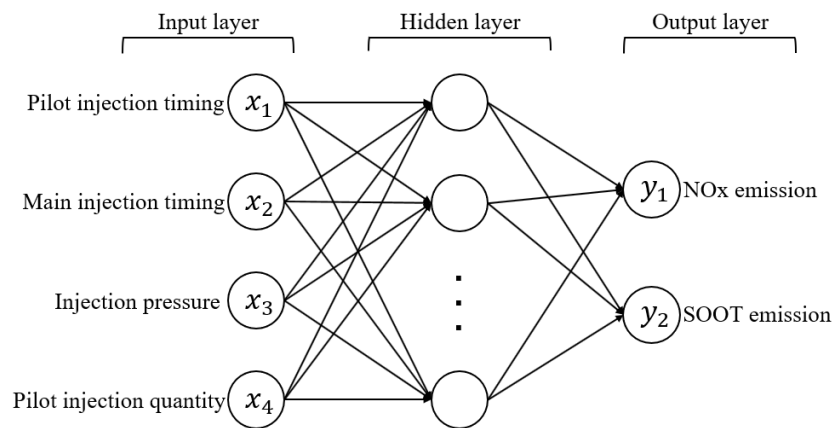
**Fig. 1 Schematic diagram of engine test bench**

**Table 3 Original injection parameters**

| Speed (r/min)    | Torque (Nm) | Pilot injection timing (°CA BTDC) | Main injection timing (°CA BTDC) | Injection pressure (MPa) | Pilot injection quantity (mg/cyc) |
|------------------|-------------|-----------------------------------|----------------------------------|--------------------------|-----------------------------------|
| 1600             | 50          | 11.4                              | 4.6                              | 69.0                     | 1.86                              |
|                  | 100         | 13.5                              | 5.4                              | 88.1                     | 2.05                              |
| 2000             | 50          | 12.0                              | 5.2                              | 77.0                     | 1.88                              |
|                  | 100         | 14.0                              | 5.9                              | 95.0                     | 2.08                              |
| Adjustment range |             | ±1                                | ±0.5                             | ±5                       | ±0.2                              |

**Table 4 Accuracy and uncertainty of the measuring equipment**

| Instrument                        | Parameters                | Range   | Accuracy | Uncertainty (%) |
|-----------------------------------|---------------------------|---------|----------|-----------------|
| Electric eddy current dynamometer | Speed (r/min)             | 0–8000  | 0.10%    | -               |
|                                   | Torque (Nm)               | 0–600   | 0.40%    | -               |
| Emission analyzer                 | NOx (ppm)                 | 0–10000 | 20       | 2.80            |
|                                   | SOOT (mg/m <sup>3</sup> ) | 0–50    | 0.001    | 0.30            |



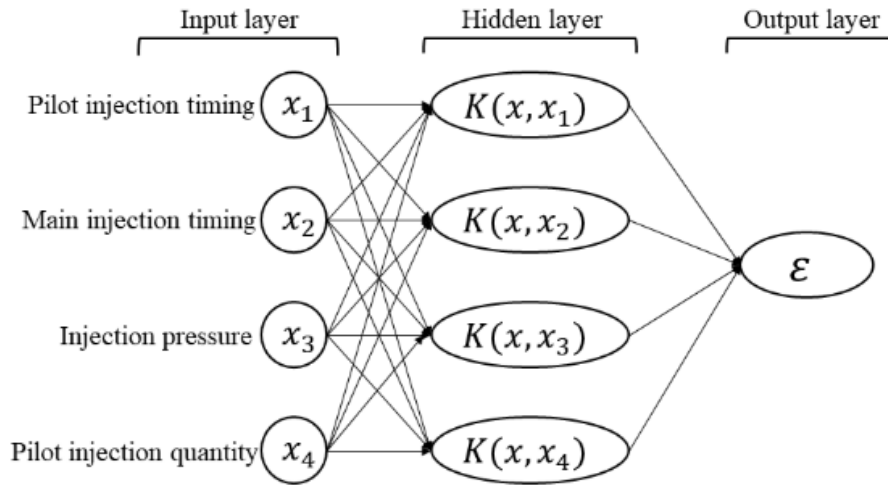
**Fig. 2 Architecture of ANN**

cooling water temperature, injection pressure, pilot and main injection timing, and pilot and main injection quantities. The experimental data in this study were obtained on a fixed engine bench, and the control factors other than the engine itself were considered fixed. A non-linear relationship exists between the injection parameters and emissions. Generally, with more training data in a prediction model, the accuracy is higher. However, more data requires more experiments, which leads to a significant increase in experimental cost. After comprehensive consideration, typical operating conditions with 112 trials were selected for the arrangement of the operating points. Table 3 lists the original injection parameters and single adjustment range of the engine at the usual speed and load. The variation of main injection quantity is automatically defined from the original MAP data of ECU when the four variables of pilot injection timing, main injection timing, injection pressure and pilot injection quantity are adjusted at the test operations. Based on these basic conditions, only one injection parameter

was adjusted for each measurement. The accuracies and uncertainties of the measurement equipment are listed in Table 4.

**2.2 Artificial Neural Network**

ANN have found extensive application in information processing, pattern recognition, signal control, and system prediction, and have shown strong potential to solve highly complex non-linear problems. A three-layer feed-forward back propagation network, which is the most widely used neural network (Dhande et al., 2022; Fu et al., 2022; Sivamani et al., 2022) is developed in this study. The input and output layers are connected by a hidden layer using transfer functions, as shown in Fig. 2. The ANN model uses the sigmoid function as the activation function, with smooth, continuous properties. A backpropagation algorithm is selected to calculate the weight values of the network. As a single hidden layer can map all continuous functions (Poggio & Girosi, 1990), in



**Fig. 3 Architecture of SVM**

order to improve the efficiency of training and prediction, a single hidden layer structure is preferred in this study.

The function of the ANN for prediction can be expressed as

$$E = \frac{1}{2} \sum_{i=1}^n (y_i - z_i)^2 \quad (1)$$

where,  $n$  is the total number of samples;  $i$  is the  $i$ th sample,  $E$  is the output error; and  $y_i$  and  $z_i$  are the predicted and actual values of the output layer for the  $i$ th sample, respectively. The output layer was decreased over several iterations until the convergence condition was satisfied.

### 2.3 Support Vector Machine

The Support Vector Machine (SVM) was first developed by Vapnik (2000), and is a type of machine learning algorithm based on structural risk minimization derived from solving two types of pattern recognition problems. It is a type of data modeling approach that identifies appropriate kernel functions that implicitly map non-linear data to a high-dimensional space, thus converting the non-linear problem to a linear model that is easily solved. Common kernel functions include radial basis, polynomial, sigmoid, and linear kernel functions. In existing research and industry, the radial basis function has the widest range of applications and is used in this study. After determining the kernel function, the kernel function parameters must be set. Vapnik et al. showed that the penalty parameter and width coefficient are the main factors affecting the SVM performance. An SVM is employed in this study, which creates an optimal design between learning efficiency and prediction accuracy by extracting information from sample data. Similar to the ANN, the same samples were used to train the model, and the injection parameters were used as inputs. The architecture of the SVM is illustrated in Fig. 3.

Generally, a penalty function is adopted to transform a regression problem into a constrained optimization problem, which can be defined as

$$\min Q(\omega, b, \xi, \xi^*) = \frac{1}{2} \omega^T \omega + C \sum_{i=1}^l (\xi_i + \xi_i^*) \quad (2)$$

$$\text{s. t. } \begin{cases} y_i - \omega \cdot \varphi(x_i) - b \leq \epsilon + \xi_i \\ \omega \cdot \varphi(x_i) + b - y_i \leq \epsilon + \xi_i^* \\ \xi_i \geq \xi_i^* \geq 0, \quad i = 1, 2, \dots, l \end{cases} \quad (3)$$

where,  $\omega$  is the weight matrix of different factors,  $b$  is the bias term,  $\epsilon$  is the loss function,  $\xi$  and  $\xi^*$  represent relaxation variables,  $C$  is the penalty factor, and  $\varphi: x \rightarrow f$  is a non-linear variable that changes the input space into a high-dimensional space.

By selecting the proper kernel function and Lagrange multiplier, the above constrained optimization problem is extended to a SVM regression problem, as shown in Eq. (4) (Kavitha & Mukesh Kumar, 2018).

$$f(x) = \sum_{i=1}^l (\alpha_i - \alpha_i^*) k(x_i, x) + b \quad (4)$$

where,  $k$  is the kernel function, and  $(\alpha_i - \alpha_i^*)$  is the Lagrange multiplier.

### 3. RESULTS AND DISCUSSION

To ensure the accuracy of the model, 80 percent of the experimental points were randomly selected as training samples, and the remaining points were used as testing samples. Based on the training samples, the ANN and SVM were trained to predict SOOT and NOx emissions. The injection parameters, including the pilot injection timing, main injection timing, injection pressure, pilot injection quantity, and engine operating parameters, including speed and load, were chosen as inputs.

Order-of-magnitude differences among different influencing factors often lead to a reduction in the prediction accuracy and training speed of the model. To avoid masking of variables of a small order of magnitude by parameters of a large order of magnitude, the input parameters were normalized before training and the output parameters were anti-normalized after training. The normalization function is

$$\bar{x} = -1 + \frac{2(x - x_{\min})}{x_{\max} - x_{\min}} \quad (5)$$

where,  $x$  is the variable to be normalized,  $x_{\min}$  is the minimum value of the variable,  $x_{\max}$  is the maximum value of the variable, and  $\bar{x}$  is the normalized variable.

Simultaneously, the predictive performances were evaluated using mean square error (MSE) and determination coefficient ( $R^2$ ) (Niu et al., 2017), which are defined as

$$MSE = \frac{1}{n} \sum_{i=1}^n (\hat{y}_i - y_i)^2 \tag{6}$$

$$R^2 = \frac{(n \sum_{i=1}^n \hat{y}_i y_i - \sum_{i=1}^n \hat{y}_i \sum_{i=1}^n y_i)^2}{[n \sum_{i=1}^n \hat{y}_i^2 - (\sum_{i=1}^n \hat{y}_i)^2][n \sum_{i=1}^n y_i^2 - (\sum_{i=1}^n y_i)^2]} \tag{7}$$

where,  $n$  is the total number of points, and  $\hat{y}_i$  and  $y_i$  represent the  $i$ th target and predicted values, respectively.

### 3.1 Artificial Neural Network Evaluation

Considering that the predictive performance of an ANN is significantly affected by the network structure and learning rules, the selection and optimization of the training function, neurons, and iterations were analyzed by determining the MSE between the target and predicted values in this study. To ensure the rationality of the parameters, the training function and number of neurons in the ANN were changed successively. According to the empirical formula, the number of hidden-layer neurons ranged from 3 to 20. The maximum number of iterations

was set as 1000 and the threshold to stop training was set as  $10^{-5}$  in this study. The variation in the MSE with the number of hidden layer neurons under different training functions, such as trainlm, traingda, and trainrp, is shown in Figs. 4 and 5.

MSE was employed to describe the accuracy of the ANN, and lower numbers indicate better accuracy. In Fig. 4, with an increase in the number of neurons from 3 to 20, the MSE for SOOT fluctuates between 0.01 and 0.74. The MSE values of the three algorithms fluctuate, and the fluctuation trend is consistent, which indicates that the fluctuation of the MSE is related to the difference in the input data under the same algorithm. In contrast, the MSE of the trainlm algorithm is the smallest, and the minimum MSE is 0.011, when the number of neurons is 10. As shown in Fig. 5, with an increase in the number of neurons, the MSE for NOx fluctuates between 0.042 and 3. Apart from trainlm, the MSE of the other algorithms exhibit local fluctuations. When the number of neurons is between 10 and 14, the minimum MSE is achieved for all algorithms. With variation in the number of hidden layer neurons, the MSE of the trainlm algorithm is always at a minimum. When the number of neurons is 12, the minimum MSE is 0.042. Subsequently, the MSE slowly increases with an increase in the number of neurons. Considering the prediction accuracy and calculation time, the trainlm algorithm was selected for this study.

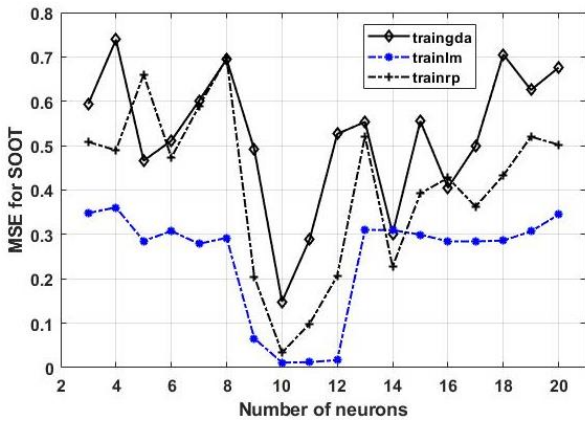


Fig. 4 The MSE for SOOT with variation of neurons under different training functions

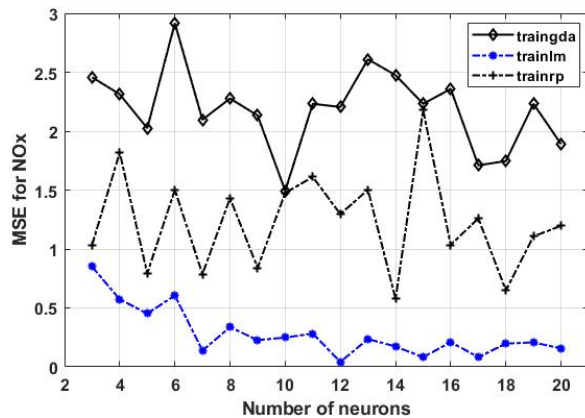


Fig. 5 The MSE for NOx with variation of neurons under different training functions

Figures 6 and 7 compare the MSE of the ANN models

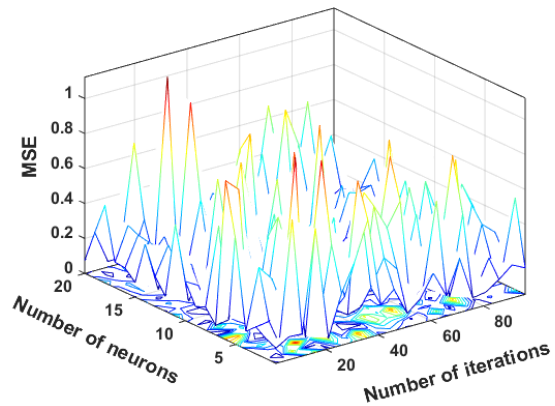


Fig. 6 MSE distribution with different ANN parameters for SOOT

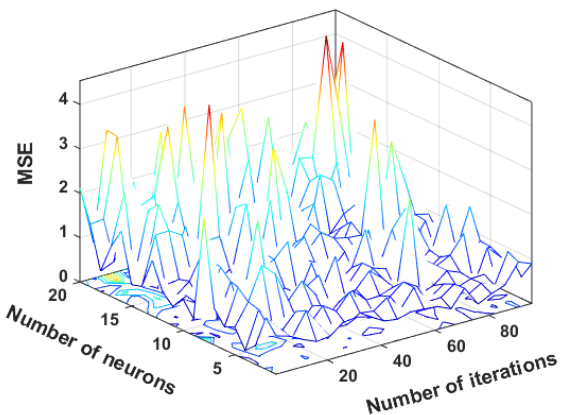


Fig. 7 MSE distribution with different ANN parameters for NOx

for SOOT and NOx emissions, respectively, which were investigated with different numbers of neurons and iterations.

The performance of the ANN was evaluated by comparing the MSE of the SOOT and NOx emissions with different model parameters, which were distinctly different from the changes in the predictors. As shown in Fig. 6, the MSE distribution with different ANN parameters for SOOT fluctuates within a certain range from 0 to 1, indicating that the accuracy of the ANN is unstable because of different numbers of iterations and neurons. In Fig. 7, the MSE distribution with different ANN parameters for NOx fluctuates over a wide range from 0 to 4, which is mainly due to the large magnitude of the NOx measurement data. In contrast, the MSE of NOx fluctuates gently, which means that the predicted value coincides well with the target value when the ANN is applied for NOx modeling. When the number of neurons is determined, the MSE of the test set fluctuates within a small range with variations in the network iterations, and the prediction performance of the neural network is more stable. A comparative analysis shows that the number of neurons has a greater effect than the number of network iterations. An ANN with too many or too few neurons can have a large MSE, and the best selection for neuron times can also vary. Too few neurons can lead to a low precision of ANN prediction and difficulty in handling complex nonlinear problems. When the number of neurons is excessive, the ANN is overtrained, and the training time is multiplied (Bittencout & Zárate, 2011). Accordingly, the appropriate parameters should be selected based on the research objectives.

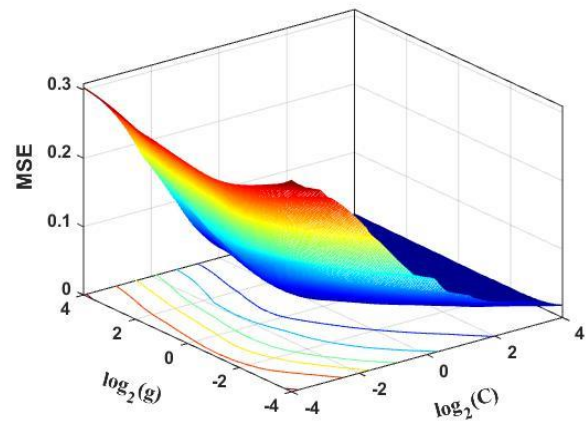
Based on this inference, the number of neurons and iterations were selected based on the minimum MSE, as shown in Table 5. The results indicate that the ANN of SOOT emissions with 10 neurons in the hidden layers and 11 iterations has the minimum MSE. For comparison, the best NOx emission parameters were selected using 12 neurons and 33 iterations. The corresponding minimum MSE values are 0.011 and 0.042, respectively. The ANN model was established using the optimal hidden layer neurons and number of iterations.

### 3.2 Support Vector Machine Evaluation

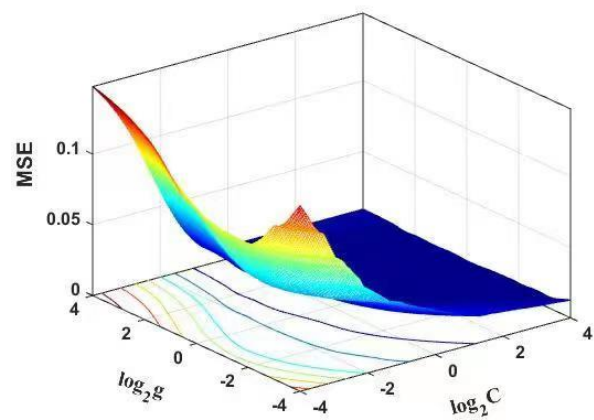
Based on the training data, the relationship between the engine emissions and injection parameters was investigated using an SVM with Radial Basis Function (RBF) kernel. As described in the previous section, the penalty parameter ( $C$ ) and width coefficient ( $g$ ) of the RBF kernel significantly affects the SVM performance. However, there is no unified method for determining these

**Table 5 Best parameters for the ANN Model**

| Parameter         | SOOT    | NOx     |
|-------------------|---------|---------|
| Training Function | trainlm | trainlm |
| Neurons           | 10      | 12      |
| Iterations        | 11      | 33      |
| MSE               | 0.011   | 0.042   |



**Fig. 8 MSE distribution with different SVM parameters for SOOT**



**Fig. 9 MSE distribution with different SVM parameters for NOx**

parameters. In this study, a 5-fold cross-validation method was applied to optimize the SVM penalty and kernel parameters. Considering the computing efficiency and precision, the range of parameters was  $2^{-4} - 2^4$  and the threshold to stop the training was set as  $10^{-7}$ . The MSE of the SVM model based on different  $C$  and  $g$  are compared in Figs. 8 and 9.

It can be concluded from Figs. 8 and 9 that the MSE values of the SVM for NOx and SOOT show different change rules with different parameters. The choice of appropriate parameters enables the model to have excellent capabilities, which provide a basis for the selection of parameters. The effect of  $C$  on the prediction accuracy of the SVM follows certain laws. Generally, with an increase in  $C$ , the degree of data fitting is higher, but the generalization ability is worse. Considering the SVM for SOOT as an example, with the enhancement of the penalty parameter, the MSE of the SVM decreases sharply, while it remains at 0.05 when the penalty parameter is greater than one. The same variation is observed for NOx. The influence of  $g$  on the MSE of the SVM is not significant when  $C$  is a fixed value, whereas the model performance significantly improves with change in  $C$  in a certain range when  $g$  is a fixed value. Thus, the effect of  $g$  on improving the performance of the

**Table 6 Best parameters for the SVM Model**

| Parameter   | SOOT   | NOx    |
|-------------|--------|--------|
| $\log_2(C)$ | 3.981  | 3.203  |
| $\log_2(g)$ | -1.012 | -3.955 |
| MSE         | 0.053  | 0.014  |

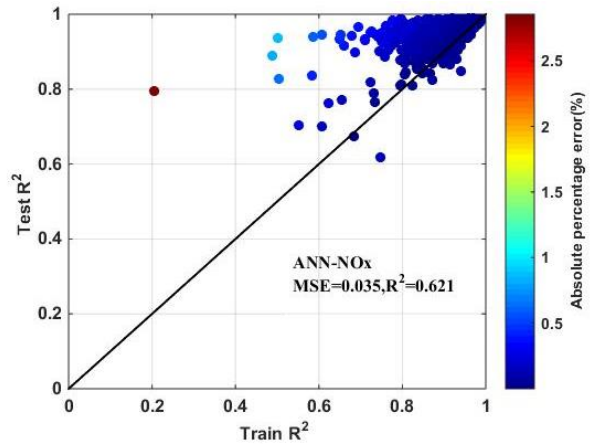
SVM is weaker than that of C, which is also evident in the contour lines in the figures. However, the training samples are overfitted or underfitted, when g continues to increase or decrease.

The two parameters have certain efficiency and application boundaries, and parameter selection should be considered when determining the research objects. The optimal parameters for the SVM with the minimum MSE are listed in Table 6. As shown in Table 6, the minimum MSE values obtained for SOOT and NOx are 0.053 and 0.014, respectively, indicating that the SVM models for different engine emissions are trained well. In addition,  $\log_2(C)$  is 3.981 and 3.203, while  $\log_2(g)$  is -1.012 and -3.955 for SOOT and NOx, respectively, when the MSE is minimal. Finally, the parameter combination with the minimum MSE is selected as the optimal combination.

**3.3 Comparison of Generalization Ability Between ANN and SVM**

As typical intelligent machine-learning algorithms, ANN and SVM summarize the inner laws of the input patterns from limited samples through training and learning. The trained models can predict outputs with high precision. The generalization ability of a model reflects its ability to predict new data. In general, the tested determination coefficient ( $R^2$ ) is selected to evaluate the generalization ability.

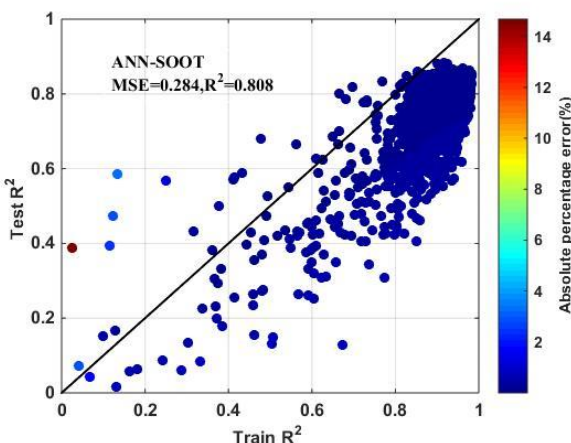
To better utilize the sample information, the  $R^2$  values of the training and test data were compared as shown in Figs. 10-13. For different emissions, there are certain differences in the generalization abilities of the ANN and SVM. The  $R^2$  values of the training and test data deviate significantly from the fitted straight line and are relatively dispersed in Figs. 10 and 11. Thus, the generalization



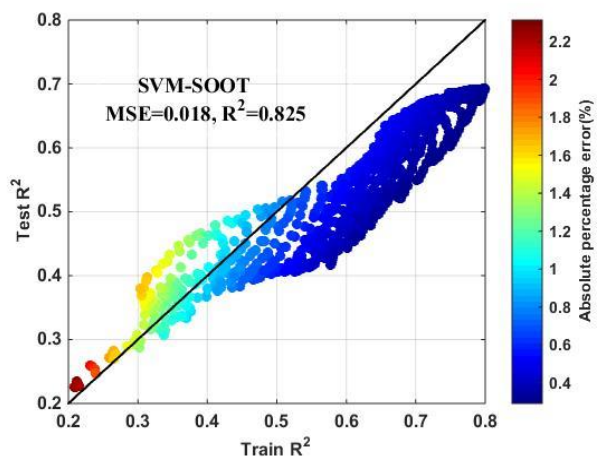
**Fig. 11 Determination coefficient of ANN for NOx**

ability of the ANN is poor. In addition, the  $R^2$  value of the test data does not increase with the  $R^2$  value of the training data, as shown in Figs. 10 and 11, and there is no fixed change rule. The generalization ability of the ANN exhibits some randomness and uncertainty. The  $R^2$  values of the ANN for SOOT and NOx emissions are 0.808 and 0.621, respectively. The  $R^2$  value of the training set is generally smaller than that of the test set, as shown in Fig. 10, indicating that the training samples overfits in the ANN model. Overfitting occurs when the number of samples is too less, and the training of ANNs generally requires a large number of samples.

In Figs. 12 and 13, the  $R^2$  values of the training and test data exhibit the same variation trend. The performance of the training set reflects the predictive performance of the SVM model on the test set, indicating that the SVM has good generalization ability. The data points in Fig. 13 are distributed more evenly on the left and right sides of the diagonal. The  $R^2$  values of the training and test data for NOx are closer to the fitting line than those for SOOT, which shows that the input and output variables of the sample data have a certain influence on the generalization ability of the SVM. This is because the soot generation process is complex and the data fluctuates significantly. The  $R^2$  values of the SVM for SOOT and NOx are 0.825 and 0.914, respectively. The comparison between  $R^2$  indicates that the SVM has better generalization ability

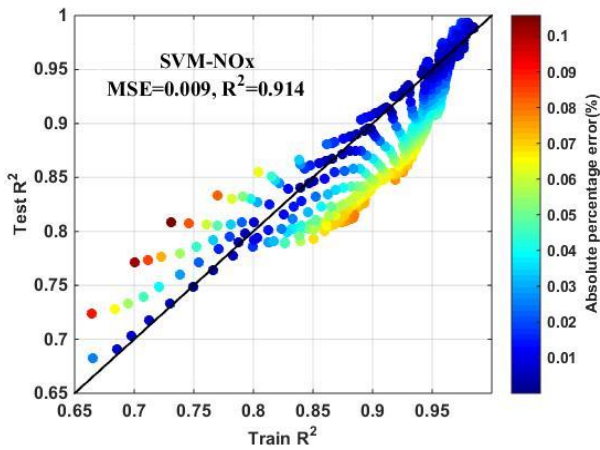


**Fig. 10 Determination coefficient of ANN for SOOT**



**Fig. 12 Determination coefficient of SVM for SOOT**





**Fig. 13** Determination coefficient of SVM for NOx

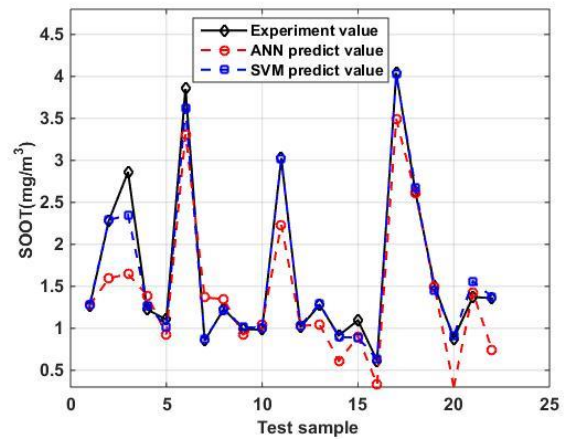
than the ANN in engine emission prediction. From a local perspective, when the training  $R^2$  increases, the test  $R^2$  exhibits a certain degree of decline. This indicates that the complexity of SVM increases when the number of misclassified samples is reduced during the training process of the prediction model. In the actual problem-solving process, the parameters can be optimized and trained effectively. Hence, an SVM prediction model with excellent performance is established to improve the generalization ability.

Moreover, the MSE values of the SVM for SOOT and NOx are 0.018 and 0.009, respectively, which are smaller than the values of 0.284 and 0.035 predicted by the ANN. It can be concluded that the dispersion is improved using the SVM, which also suggests that the SVM has good generalization ability depending on the selection of proper model parameters.

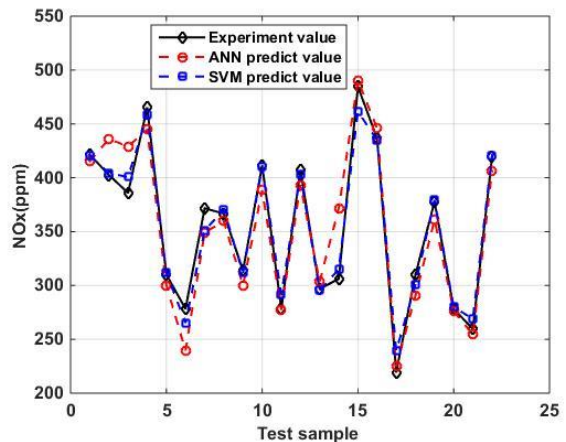
### 3.4 Comparison of Prediction Accuracy Between ANN and SVM

To compare the prediction accuracy of the ANN and SVM for the engine emission response, Figs. 14 and 15 show the prediction results of the ANN and SVM. It is clear that both have excellent degree of fitting between the predicted and test values for the engine response. The prediction results of the SVM are better than those of the ANN. Comparing the relative error of the 22 test samples, the maximum error of the SVM is less than 10%, whereas the maximum error of the ANN is more than 30%. The prediction error of the ANN model is relatively large under certain working conditions, and even shows the opposite trend. This is because the ANN minimizes the MSE through continuous backpropagation learning, whereas the SVM adjusts the parameters of the kernel function for training samples through cross-validation and aims to minimize the structural risk. The predicted values of the SVM for the test samples are also very close to the experimental values in the figures, indicating that the performance of the SVM prediction model is relatively stable, and the prediction accuracy is higher.

The MSE and  $R^2$  values of test samples are listed in Table 7 for comparison. For SOOT and NOx, the  $R^2$  values of the SVM are close to 1 (0.983 and 0.982, respectively), whereas those for the ANN are 0.934 and 0.885,



**Fig. 14** The prediction results of ANN and SVM for SOOT



**Fig. 15** The prediction results of ANN and SVM for NOx

**Table 7** The MSE and  $R^2$  values of test samples

| Test         | MSE     | $R^2$ |
|--------------|---------|-------|
| SVM for SOOT | 0.019   | 0.983 |
| SVM for NOx  | 103.465 | 0.982 |
| ANN for SOOT | 0.035   | 0.934 |
| ANN for NOx  | 164.570 | 0.885 |

respectively. The MSE values of the SVM for SOOT and NOx are also smaller than those of the ANN, which are 0.019 and 103.465, respectively. All comparisons demonstrate that the SVM model performs better than the ANN model in predicting engine emissions. From the results, it is evident that the SVM can optimize the model parameters by using the cross-validation method and has good predictive accuracy. However, an ANN parameter optimization method should be developed and designed to improve its performance.

### 3.5 Optimization of Injection Parameters to Improve the SOOT/NOx Trade-Off

A trade-off exists between SOOT and NOx emissions, which are the main emissions of diesel engines. To reduce diesel engine emissions, SOOT and NOx emissions must

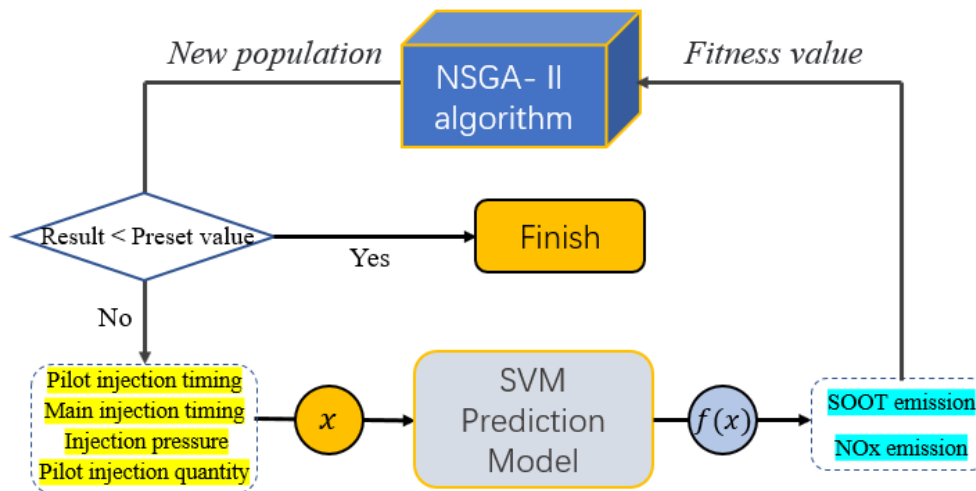


Fig. 16 Optimization process

be considered. This is a multi-objective optimization problem, and the aim is to achieve the optimal value of multiple sub-objectives. SOOT emissions were selected as Target 1 and NOx emissions as Target 2. In general, it can be transformed into an extreme value for multiple objective functions under certain constraints. The emission indicators CO and HC were restricted according to the requirements of the emission regulations, and the mathematical model was established as follows:

$$\min f_1(x) = SOOT(x) \quad (8)$$

$$\min f_2(x) = NO_x(x) \quad (9)$$

$$s. t. \begin{cases} g_1(x) = HC(x) \leq 0.9T_{HC} \\ g_2(x) = CO(x) \leq 0.9T_{CO} \end{cases} \quad (10)$$

$$x \in (x_1, x_2, x_3, x_4) \quad (11)$$

where,  $x$  is the decision variable that includes the pilot injection timing, main injection timing, injection pressure, and pilot injection quantity;  $T_{HC}$  and  $T_{CO}$  are the emission regulatory standard limit, the safety coefficient is 0.9, and  $g_1(x)$  and  $g_2(x)$  are the constraint functions.

The SVM model established in this study is stable and reliable in predicting engine emissions, and has obvious advantages compared with the ANN model. Based on the optimal SVM model developed in Section 3.2, the non-dominated sorting genetic algorithm-II (NSGA-II) (Huang et al., 2022) was used to determine the optimal solution set of the injection parameters under the corresponding engine operating conditions, which is the basis for optimizing the injection parameters of the F-T diesel engine. Figure 16 shows the specific optimization process.

First, the NSGA-II algorithm fixes the speed and torque of the corresponding operating conditions, and randomly generates four injection parameters populations that are used as the input of the SVM model. The corresponding output value of each population is then calculated using the SVM model and input into the NSGA-II algorithm as the fitness value. Finally, NSGA-II evaluates the better individuals in the current population and repeats the process until the maximum evolutionary

algebra of NSGA-II is reached. Considering the accuracy of the optimal solution and computational efficiency, the population size was 30 and the maximum evolutionary algebra was 80.

Figure 17 shows the optimized populations for the SOOT and NOx emissions. In Fig. 17, the pentagram symbols represent the SOOT and NOx emissions of the original diesel engine under the four operating conditions. The circular symbols represent the original populations and octagonal symbols represent the optimized solutions for SOOT and NOx emissions. It is evident that NOx emissions decrease and SOOT emissions increase at the same time, which indicates a clear trade-off relationship. Thirty individuals were in the leading position under the four operating conditions, indicating that optimization was completed. The SOOT and NOx emissions decrease simultaneously in the optimized solutions under all operating conditions, which can provide optional injection parameters for the engine. Compared with the original engine operating conditions, the SOOT emissions of the optimized solutions decrease by 3.7–7.1%, and the NOx emissions decrease by 1.2–2.6% on average. Refer to the original ratio of SOOT and NOx emissions, optimal injection parameters combination under different operating condition are listed in Table 8.

#### 4. CONCLUSIONS

This study aims to predict engine performance using non-linear modeling and finding the optimal model parameters as a reference to improve the SOOT-NOx trade-off. ANN and SVM models based on engine sample models were applied to predict the emissions, and the models were compared with the same training data. The main conclusions are as follows.

- (1) The ANN and SVM models based on the optimal parameters show excellent accuracy and stability in addressing non-linear systems, indicating that the characteristics of the training samples can be obtained automatically by the ANN and SVM. The output can be accurately forecast based on the input sample.

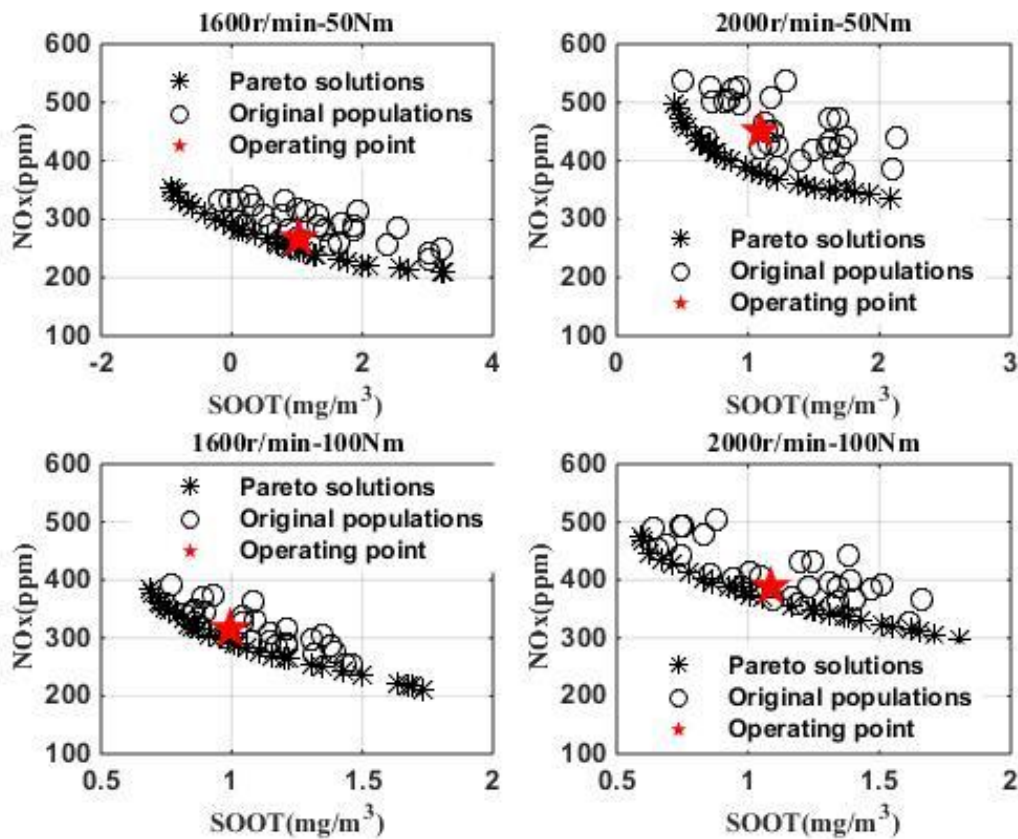


Fig. 17 The Pareto solutions for SOOT and NOx emissions

Table 8 Optimal injection parameters combination under different operating condition

| Speed(r/min)<br>-Torque (Nm) |                     | Pilot injection timing<br>(°CA BTDC) | Main injection timing<br>(°CA BTDC) | Injection pressure<br>(MPa) | Pilot injection quantity<br>(mg/cyc) | SOOT Emission<br>(mg/m <sup>3</sup> ) | NOx Emission<br>(ppm) |
|------------------------------|---------------------|--------------------------------------|-------------------------------------|-----------------------------|--------------------------------------|---------------------------------------|-----------------------|
| 1600<br>-50                  | Operation point     | 11.4                                 | 4.6                                 | 69.0                        | 1.86                                 | 3.04                                  | 268                   |
|                              | Optimized parameter | 8.5                                  | 3.2                                 | 74.6                        | 1.89                                 | 2.89                                  | 250                   |
| 1600<br>-50                  | Operation point     | 13.5                                 | 5.4                                 | 88.1                        | 2.05                                 | 1.09                                  | 452                   |
|                              | Optimized parameter | 9.1                                  | 3.7                                 | 92.9                        | 1.82                                 | 1.03                                  | 381                   |
| 2000<br>-50                  | Operation point     | 12.0                                 | 5.2                                 | 77.0                        | 1.88                                 | 0.99                                  | 314                   |
|                              | Optimized parameter | 10.9                                 | 4.1                                 | 84.5                        | 1.71                                 | 0.98                                  | 296                   |
| 2000<br>-100                 | Operation point     | 14.0                                 | 5.9                                 | 95.0                        | 2.08                                 | 1.09                                  | 389                   |
|                              | Optimized parameter | 11.8                                 | 4.5                                 | 102.3                       | 1.51                                 | 1.05                                  | 370                   |

(2) The comparison of ANN and SVM suggests that SVM has a higher predictive accuracy and generalization ability, whereas ANN may lead to overfitting. SVM is a promising approach for engine emission prediction. Some defects, such as slow convergence speed and large MSE can be improved by optimizing the kernel function and penalty factor through cross-validation.

(3) The optimal SVM model was combined with the NSGA-II algorithm to decrease NOx and SOOT emissions and obtain the corresponding optimal Pareto solution set. This provides a basis for optimizing the diesel injection parameters to improve the SOOT-NOx trade-off.

#### ACKNOWLEDGEMENTS

The authors would like to acknowledge the financial support by the National Natural Science Foundation of China (Grant No. 51805353) and the research project was supported by Shanxi Scholarship Council of China (Grant No. HGKY2019041).

#### CONFLICT OF INTEREST

No conflict of interest exists in this article and the authors have no conflicts to disclose.

## AUTHORS CONTRIBUTION

Conceived and designed the article: J. H. Shi, W. R. Liao. Performed the experiments: J. H. Shi. Analyzed the data: W. R. Liao. Contributed materials: G. X. Li. Wrote the paper: W. R. Liao, J. H. Shi.

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